



R-D Manufacturing, Inc.
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Facility List

Facility

13000 sq ft
Hyster 4000# forklift
Electric 2000# forklift
'11 Freightliner 24' Box Truck
Quincy QVG25 Rotary Screw Compressor w/ Dryer

Fabrication

Amada Fiber Laser, FLCAJ3015, 2kW, Fully Automated Material Handling
Amada EZ-Cut Self-contained Nitrogen Generation System
Amada EMK3510 Punching Cell, Fully Automated Sheet Loading and Part Sorting
Amada Togu, Automated Tool Sharpening System
Strippit Super AG 30/30 Punch
Buetfering Steelmaster 2-Head Finishing Machine 44" width, wet collection
Autosert hydraulic hardware insertion press with auto feed
PEM Pneumatic hardware insertion press
36" Roll, 16 ga. Capacity
Amada 8' Pressbrake, 8-axis + auto crowning, WILA tooling, offline programming
Amada 8' Pressbrake, 10-axis + auto crowning, WILA tooling, offline programming
Premier 3' Pressbrake, CNC control
Accurpress 10' Pressbrake, CNC control
Bridgeport milling machine
Inspection Equipment (surface plate, digital height gage, pin gages etc)

Welding

(3) Miller TIG welders
(2) Miller MIG welders
Peer 30 kVa pneumatic spotwelder
Miller 5 kVa hanging spotwelder (with balancer and gyro bail)
Various grinders and sanders

Finishing

3 Stage Iron Phosphate Batch cleaning system
(2) Powder Coating Booths
Custom Manufactured Curing Oven (10' max. part length)
Large Inventory of stock Powder
Complete Screen Printing Setup (fixtures / variety of std inks)
Strong relationship with 3 plating facilities (ranging from commercial quality to MIL spec)

Assembly

Multiple Benches
Variety of pneumatic / rechargeable assy tools
1500 sq ft assy. Area

Engineering

Solidworks '16
Amada AP100US
Dr ABE Blank / Bend